



TSA 325 NT

Revolving doors

Translation of the original instructions

GB User manual

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Supplied system

3-leaf variant	<input type="checkbox"/>	3
4-leaf variant	<input type="checkbox"/>	4
Manual revolving door	<input type="checkbox"/>	M
With positioning automat	<input type="checkbox"/>	P
Automatic revolving door	<input type="checkbox"/>	A
All-glass	<input type="checkbox"/>	GG
Break-out function	<input type="checkbox"/>	BO
Underfloor drive	<input type="checkbox"/>	UFA
Manual night locking system	<input type="checkbox"/>	NV
Automatic night locking system	<input type="checkbox"/>	ANV
Internal manual night locking system	<input type="checkbox"/>	INV
Internal automatic night locking system	<input type="checkbox"/>	IANV




Example: TSA 325 NT BO = Revolving door TSA 325 NT with break-out function

1 About these instructions

1.1 Symbols and means of representation

Symbols and means of representation

Important information and technical notes are emphasised in order to illustrate the correct operation.

Symbol	Meaning
	means "important note"
	means "additional information"
	Symbol for an action: Here you have to do something. ▶ Observe the sequence if there are several action steps.

1.2 Product liability

In accordance with the liability of manufacturers for their products as defined in the German "Produkthaftungsgesetz" (Product Liability Act), the information contained in these instructions (product information and proper use, misuse, product performance, product maintenance, obligations to provide information and instructions) is to be observed. Non-compliance releases the manufacturer from its statutory liability.

2 General safety instructions

Thoroughly read and abide by this user manual before commissioning the door. Always observe the following safety instructions:

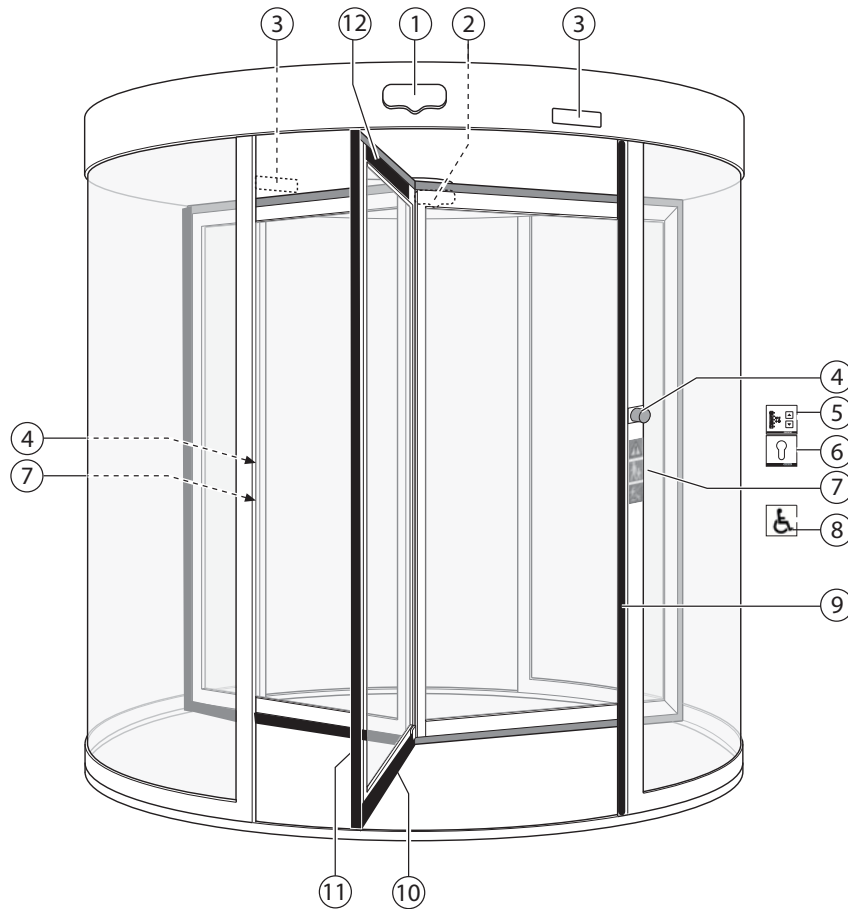
- ▶ Ensure that the relevant accident-prevention regulations and guidelines for power-operated windows, doors and gates (BGR 232, previously ZH 1/494) and DIN 18650 are complied with when operating the system.
- ▶ Observe any relevant additional country-specific and European directives.
- ▶ Operating, maintenance and repair conditions specified by GEZE must be observed.
 - Maintenance and repair work may only be performed by properly trained personnel authorised by GEZE.
 - Only trained, GEZE-authorised personnel may remove the hood/cover.
 - GEZE shall assume no liability for damage caused by unauthorised changes to the system.
 - The door system is solely suitable for use in entrances and interior areas of pedestrian traffic in commercial plants and public areas.
 - The owner is responsible for safe operation of the system. If safety equipment is misaligned, causing it to no longer fulfil its intended purpose, further operation is no longer permissible. Inform the service technician immediately.
 - In accordance with Machine Directive 2006/42/EC and DIN 18650, a safety analysis must be performed and the door system identified in accordance with CE Identification Directive 93/68/EEC before the door system is commissioned.

3 Description

3.1 Structure



The operating elements are arranged differently depending on the situation. For technical reasons, we cannot show all of the possibilities here. The door system shown is only a schematic diagram.



System parts and options

- 1 Inside movement detector
- 2 Outside movement detector
- 3 Anterior post safety sensor
- 4 Emergency-stop button inside and outside
- 5 Button programme switch
- 6 Key-operated switch
- 7 Warning inside and outside
- 8 Handicapped access switch
- 9 Post safety sensor
- 10 Heel protection strip
- 11 Vertical safety contact strip
- 12 Accompanying safety

4 Operation

4.1 Normal door operation



GEZE revolving doors can be operated with special control elements, which deviate from the behaviour described here. Please ask the responsible service technician for information on the special control elements which are installed.

During normal door operation the door rotates as long as persons are within the range of influence of the sensors.

What happens?	What does the door do?
A contactor (push button, switch or movement detector) is triggered.	The door begins to rotate.
The safety sensor (start safety) triggers because an object between the leaves was recognised.	The door slows down to a standstill, if necessary.
Safety sensor (anterior post safety) is triggered when the door rotates.	As soon as the passing leaf comes nearer than the preset danger distance, the door slows down to a standstill.
Safety sensor at side element (post safety sensor) is triggered.	The door slows down to a standstill.
Safety sensors at the leaf (draw-in safety) sense an obstacle and are triggered.	The door slows down to a standstill.


4.2 Additional door functions

In addition to the button programme switch, various other functions control the door manually via switches or push buttons.

Which switch/push button?	What does the switch/push button do?
Emergency-stop switch	The door slows down to a standstill and can be rotated freely.
Key-operated switch of the button programme switch	If a key-operated switch is connected to the button programme switch, the operation of the button programme switch can be locked or released with it.
Contactor "Authorised" (e.g. outside key-operated switch)	The door unlocks and rotates in accordance with the number of sectors set and lets the person pass.
Actuation switch	The door rotates at full speed
Handicapped access switch	The door brakes and rotates at reduced speed

4.3 Selecting the operating mode

At the button programme switch, the system operating mode is selected and the corresponding programme is displayed.

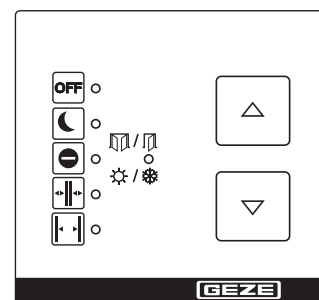
The operating mode is changed by pressing the button  or .








The current operating mode is indicated by permanent illumination of the corresponding LED.


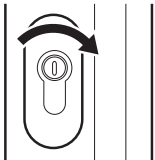
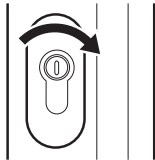
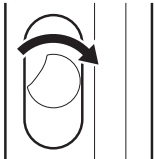

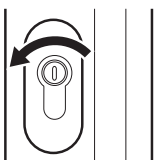
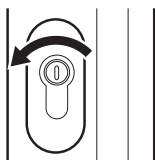
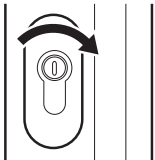
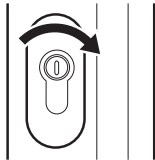
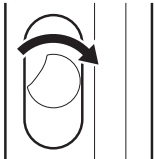

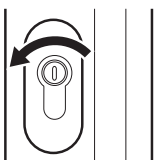
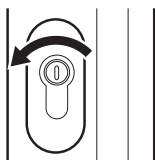
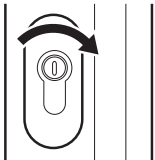
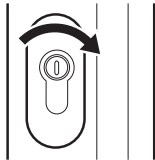
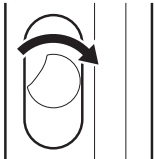

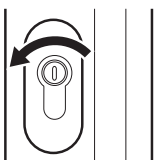
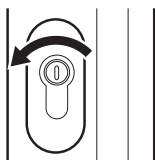
The TPS-KDT indicates the actual operating mode, even if the operating mode is changed via another operating mode input (e.g. additional mounted switches).

The button programme switch is accessible for everyone. Therefore we recommend the use of an additional key-operated switch in order to block the button programme switch. The button programme switch is only enabled while the key-operated switch is operated.

Button programme switch TPS-KDT



Operating mode	TPS-KDT	Descriptions
Automatic		<p>All the connected pulse generators are active in the "Automatic" operating mode. Revolving speed and follow-up time can be set. When triggered by a movement detector the door accelerates to the set automatic speed, continues to turn at this speed and stops after a preset number of sectors in the target position.</p> <p>The following special functions are possible in the "Automatic" operating mode:</p> <p>Summer operation The revolving door stands still without actuation. With the first actuation the revolving door accelerates to automatic speed. Afterwards the revolving door rotates at the automatic speed by a number of sectors that can be set and then brakes down to the after-run speed. The revolving door continues to revolve at the slow speed for the set follow-up time and stops in the next target position. This operating mode is suited particularly to create an inviting atmosphere. If the follow-up time is set to endless, the revolving door rotates continuously.</p> <p>Winter operation The revolving door stands still without actuation. When actuated, the revolving door accelerates to automatic speed. Afterwards the revolving door rotates at the automatic speed by a number of sectors that can be set and then stops in the target position.</p> <p>In "Automatic" operating mode, alteration between summer and winter operation can be effected by simultaneously pressing the buttons  and .</p> <p>When winter operation is set, the "Winter" LED lights up in the TPS-KDT.</p> <div style="text-align: center;">  </div> <p>Actuation of the handicapped access switch (optional) A switch with a wheelchair symbol is located on the door. When this switch is activated, the door brakes and rotates at the set handicapped access speed. This speed is specified for the set number of sectors.</p>
Shop closing time		<p>In the "Shop closing time" operating mode the door is only actuated via the internal movement detector, then continues to turn a set number of sectors at the automatic speed and then stops again in the target position.</p>
Manual		<p>The revolving door can be rotated freely in manual operation. If no further functions are set, the "Manual" operating mode is identical with the "Off" operating mode. The following options can be set:</p> <ul style="list-style-type: none"> ▫ A positioning automat brings the door back to the target position at slow speed after passing has been completed. ▫ Safety functions can be deactivated. ▫ Limiting of the manual speed to $v_{max} = 400$
Night		<p>The following options for locking can be built into the unit in order to lock the unit in the "Night" operating mode:</p> <p>No locking If the revolving door does not have a locking function, it can be rotated manually in the "Night" operating mode.</p>

Operating mode	TPS-KDT	Descriptions															
Night		<p>Manual locking A bolt lock can be used as a manual locking element. A contact used to monitor the locking operating mode can be mounted.</p> <table border="0"> <thead> <tr> <th>Unlocking</th> <th></th> <th>Locking</th> </tr> </thead> <tbody> <tr> <td></td> <td>▶ Unlock lock.</td> <td></td> <td>▶ Unlock lock.</td> </tr> <tr> <td></td> <td>▶ Unlock leaf.</td> <td></td> <td>▶ Lock leaf.</td> </tr> <tr> <td></td> <td>▶ Lock lock.</td> <td></td> <td>▶ Lock lock.</td> </tr> </tbody> </table>	Unlocking		Locking		▶ Unlock lock.		▶ Unlock lock.		▶ Unlock leaf.		▶ Lock leaf.		▶ Lock lock.		▶ Lock lock.
Unlocking		Locking															
	▶ Unlock lock.		▶ Unlock lock.														
	▶ Unlock leaf.		▶ Lock leaf.														
	▶ Lock lock.		▶ Lock lock.														

i In the break-out (BO) and all-glass (GG) variants the leaf locking can also function mirrored.

Locking the door manually:

- ▶ Select the "Night" operating mode at the button programme switch.

The Night LED flashes at TPS-KDT.

The door rotates automatically to the locking position.

- ▶ Lock the locking device manually.

The Night LED switches to continuous lighting.

Unlocking the door manually:

- ▶ Unlock the locking device manually.

The LED indicates the operating mode.

- ▶ Set the desired operating mode at the TPS-KDT.

The Night LED of the TPS-KDT switches to flashing light.

Locking with disc brake

A disc brake can be used to lock the revolving door. When the power supply is interrupted, the brake is opened. The revolving door can then be rotated manually. It is not suitable for a revolving door with break-out function.

Locking the door:

- ▶ Select the "Night" operating mode at the TPS-KDT.

The Night LED flashes at TPS-KDT.

The door rotates automatically to the locking position.

The disc brake is activated.

The Night LED switches to continuous lighting.

Unlocking the door:

- ▶ Select the desired operating mode at the TPS-KDT.

The disc brake is released.




The new operating mode is active and is displayed at the TPS-KDT.

Electromechanical lock

One or two electromechanical lockings can be used to lock the revolving door. A locked door remains locked when the power fails. An unlocked door remains unlocked when the power fails. In the case of a power failure the locking can be unlocked by means of a built-in battery.

- ▶ Select the "Night" operating mode at the button programme switch.

The door travels into the end position and locks automatically.

Operating mode	TPS-KDT	Descriptions
Night		<p>Optional Revolving door suitable for use in escape and rescue routes.</p> <ul style="list-style-type: none"> ▶ During slow travelling into the end position press the key-operated switch and keep it pressed. <p>The door locks automatically in the end position.</p> <ul style="list-style-type: none"> ▶ Release the key-operated switch again. ▶ In order to unlock the door operate the key-operated switch and switch on the desired operating mode at the button programme switch. <p>Access via the Contactor authorised (only at revolving doors suitable for use in escape and rescue routes):</p> <ul style="list-style-type: none"> ▶ Operate the Contactor authorised. <p>The door carries out a rotation.</p> <ul style="list-style-type: none"> ▶ In order to lock the door hold the Contactor authorised until the door has locked automatically. <p>Locking at a power failure</p> <p> In order to avoid the danger of persons being locked in, the revolving door may not be entered when the locking bolts are lowered and may only be turned further from the outside. A special locking switch is required for locking and unlocking.</p> <hr/> <p>Locking with night locking system</p> <p>The revolving door can be locked with a 1-leaf or 2-leaf night locking system (manual or automatic).</p> <p>Manual night locking system: The procedure is identical for manual locking.</p> <p>Automatic night locking system:</p> <ul style="list-style-type: none"> ▶ Select the "Night" operating mode at the TPS-KDT. ▶ In order to lock the night locking system operate the key-operated switch and hold it until the night locking system is closed and locked. ▶ In order to open the night locking system operate the switch and hold it until the night locking system is open. ▶ Select the desired operating mode at the TPS-KDT.
Off		<ul style="list-style-type: none"> ▶ In the "Off" operating mode the motor is switched off and the door can be rotated manually freely. This operating mode is especially suitable for maintenance and cleaning of the door. All actuation elements are switched off.

4.4 Locking/unlocking (optional)

For a description of locking/unlocking the door see Section 4.2, Night operating mode.

-  If a revolving door suitable for escape and rescue routes is used, the operator must ensure that the door is unlocked after it has been unlocked.

4.5 Behaviour in an emergency

The door can be stopped via the emergency-stop switch and moved manually.

5 No power supply

-  ▶ If the power supply is interrupted (e.g. power failure), first check the fuse on site.

State	Reaction
No power supply	In "Night" operating mode, the door remains locked as long as a disc brake was not used. In other operating modes the door coasts to standstill and stops.
Power supply present again	The door starts again in the previously set operating mode.
Door leaves rotate if there is no active power supply	The door can be rotated manually in as far as it was not locked.

6 Fault messages at the TPS-KDT

If a fault occurs in the system, a fault code is shown every 5 seconds alternatively to the operating mode. Up to 20 different fault messages can be displayed.

- ▶ Read the fault message, record it and notify the service technician.

TPS display					Designation
OFF	☾	⊖	⊕	⊖	
○	○	○	○	○	No operating voltage
○	○	○	●	●	Drive too hot
○	○	●	○	●	Item
○	○	●	●	○	Post safety sensor
○	○	●	●	●	Motor, rotary transducer, initialising sensor
○	●	○	●	○	Emergency stop
○	●	○	●	●	Draw-in safety (post safety sensor/vertical safety contact strip)
○	●	●	○	○	Battery
○	●	●	○	●	Frequency converter
○	●	●	●	○	Start safety (accompanying safety)
●	○	○	○	●	Alarm
●	○	○	●	○	Anterior post safety
●	○	○	●	●	Disc brake
●	○	●	○	○	Break out
●	○	●	○	●	24 V internal (fuse F1)
●	○	●	●	○	24 V external
●	●	○	○	●	Power failure
●	●	○	●	○	Actuation, motor relay
●	●	○	●	●	Button programme switch
●	●	○	○	○	Service terminal
●	●	●	○	○	Locking device

In addition, the following states are displayed:

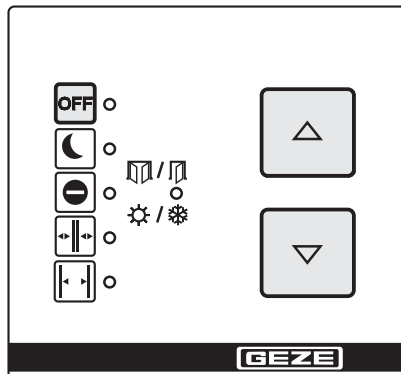
- Unlearned Winter LED flashes continuously (1 s on, 3 s off)
- Maintenance Winter LED flashes continuously (0.5 s on, 0.5 s off)
- Fault Operating mode is displayed 5 s, the fault code 2 s
- Blocking active Current operating mode LED flashes once if a button is operated at the TPS and if the operating mode cannot be switched (key-operated switch not operated or there is a continuous signal at the DO, AU, LS or NA).





7 What to do if...?

Problem	Cause	Remedy
Door rotates very slowly	Floor guide area soiled	<ul style="list-style-type: none"> ▶ Disconnect power supply. ▶ Clean affected floor area.
	Obstruction in sliding path	▶ Remove obstruction and check door manually for smooth movement.
	Start safety sensor is interrupted or misaligned	<ul style="list-style-type: none"> ▶ Clean safety sensor. ▶ Check the setting of the optical sensor bars.
	Scraping on floor, other mechanical impediment	▶ Rotate the door manually, remove visible obstacles. If no obstacles are visible, notify a service technician.

Problem	Cause	Remedy
Door does not rotate	Movement detector mis-aligned or defective	▶ Check movement detector.
	"Night", "Off" operating mode	▶ Select another operating mode.
	"Shop closing time" operating mode	▶ Select "Automatic" operating mode.
	Door is locked manually	▶ Unlock the door.
	No power supply	▶ See Chapter 4, No power supply.
Door only rotates manually	"Off" operating mode	▶ Select another operating mode.
	No power supply	▶ See Chapter 4, No power supply.
Door always rotates only a bit further	Obstruction in sliding path	▶ Remove the obstacle. ▶ Increase the power limitation. ▶ Notify a service technician. ▶ Change to the "Manual" operating mode and check the displacement force manually or with a measuring instrument. If the rotating force is too high, notify a service technician.
Door does not unlock or lock (in case of automatic locking)	Locking defective	▶ Check locking in the "Night" operating mode. ▶ Unlock the door manually and notify a service technician.
	Key-operated switch not operated	▶ Actuate the key-operated switch, repeat the unlocking process.
Programme switch cannot be operated	Programme switch is disabled	▶ Actuate key-operated switch.
	Programme switch is defective	▶ Request servicing.
Fault messages displayed at programme switch	Fault in the system	▶ See Chapter 5.

Carry out a reset/delete the fault memory




- ▶ Use the buttons  or  to select the OFF operating mode (see Section 4.3, Selecting an operating mode)
- ▶ Press the buttons  and  simultaneously for 1 s.
The fault memory with the current faults is deleted.
- ▶ Select the desired new operating mode.

8 Cleaning and maintenance

8.1 Cleaning

What is to be cleaned	How is it to be cleaned
Floor guide	<ul style="list-style-type: none"> ▶ Remove the soiling and check that the door moves smoothly. ▶ Keep free of snow and ice in winter.
Safety sensor	<ul style="list-style-type: none"> ▶ Wipe with moist cloth.
Glass surfaces	<ul style="list-style-type: none"> ▶ Wipe with a cold vinegar-water mixture or glass cleaner; then dry.
Stainless surfaces	<ul style="list-style-type: none"> ▶ Wipe with non-scratching cloth.
Painted surfaces	<ul style="list-style-type: none"> ▶ Wipe with water and soap.
Anodised surfaces	<ul style="list-style-type: none"> ▶ Wipe with non-alkaline potassium soap (pH value 5.5...7).
Button programme switch	<ul style="list-style-type: none"> ▶ Wipe with soft cloth. Do not use a cleaning agent.
Brushes at swing door	<ul style="list-style-type: none"> ▶ Clean weekly with the vacuum cleaner.
Scraper mat	<ul style="list-style-type: none"> ▶ Clean/vacuum clean at regular intervals. ▶ Lift up the scraper mat and vacuum clean under it.

8.2 Maintenance

 The owner must ensure that the system functions properly.

If the "Winter" LED at the TPS-KDT button programme switch flashes continuously, maintenance is required.

GEZE offers maintenance contracts with the following services:

- Inspect and adjust the chain.
- Check the leaf suspension.
- Check the attachment elements for firm seating.
- Carry out further adjustment work.
- Carry out operational checks.

8.3 Inspection by trained professionals

In accordance with the "Guidelines for power-operated windows, doors and gates" (BGR 232 and GUV 16.10) Section 6, power-operated doors must be inspected for safety by a trained professional before initial commissioning and at least once a year.

GEZE offers the following services:

Inspection and operational checks of all safety and control equipment in accordance with the requirements in the Test record for power-operated windows, doors and gates; Sliding doors and sliding gates ZH 1/580.2 edition.

9 Technical data

Revolving speed	<ul style="list-style-type: none"> Ø ≤ 3.0 m: 0.2 to max. 1 m/sec Ø > 3.0 m: 0.2 to max. 0.75 m/sec
Electrical connection values	230 V; 50 Hz in accordance with DIN IEC 38 350 W
Max. output	Power connection 230 V, on site 10 A
Fuse protection	24 V DC connection, max. 4.0 mA
Current draw for external devices	-15 °C to +50 °C
Temperature range	Drive in turnstile: IP 20
Protection type	Underfloor: IP 54

 Subject to change.

We are committed to the very best in customer service. To ensure rapid response and total peace of mind we offer 24 hour 7 day a week service and repair for all makes of automatic and manual doors throughout the UK.

Warranty Period - Up to 12 months from installation

Fully comprehensive GEZE parts and labour warranty which covers all faults other than those caused by abuse.

Post - Warranty period

Following the warranty period - GEZE provides a range of Service Contracts to suit individual site requirements. The current BS7036 recommends that powered doors are serviced twice per year - our Service Contracts are therefore based on this important recommendation.

A comprehensive, 24 hour service,

GEZE Service Midlands

Blenheim Way
Fradley Park
Lichfield
Staffordshire
WS13 8SY

Tel: 0845 078 0880
Fax: 0845 078 0881

GEZE Service North

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Fax: 0845 030 9025

GEZE Service South West

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Old Mills
Paulton
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BS39 7SU

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Fax: 0845 078 0885

GEZE Service South East

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